



ROVEMA
Verpackungsmaschinen GmbH
Industriestraße 1
D-33463 Hamm
Tel: +49 (0) 51 459-0
Fax: +49 (0) 51 459-212
Email: info@rovema.de
http://www.rovema.de

ROVEMA
Emballagemáquinas S.p.A.
Industria S.p.A.
D-33463 Hamm
Tel: +49 (0) 51 459-0
Fax: +49 (0) 51 459-212
Email: info@rovema.de
http://www.rovema.de

ROVEMA
Verpackungsmaschinen Sp. z o.o.
ul. Główna 11
PL-52-400 Wrocław
Tel: +48 22 844 7700
Fax: +48 22 844 7600
Email: postmaster@rovema.pl

ROVEMA S.A.
Office of the CEO
Avenida Correo 90 10
1.800.81 International (toll-free)
Tel: +34 93 71 13 40 00
Fax: +34 93 71 13 40 30
Email: rove@rovema.es

ROVEMA
Packaging Machines L.P.
650 Hurricane Shoals
Road NW, Lawrenceville,
GA 30045 U.S.A.
Tel: +1 (770) 513-9604
Fax: +1 (770) 513-0814
Email: sales@rovema.com
http://www.rovema.com

ROVEMA
Packaging Machines Limited
54 Albert House Office Park
Catharine Way, Ashbury
Bucks HP19 9JL
United Kingdom
Tel: +44 (1) 948 48 51 30
Fax: +44 (1) 948 48 73 34
Email: info@rovema.co.uk

ROVEMA Benelux for
Germany S. 4902 11
Postfach 4011, 4900-12
Nl. Oudenhoed
Tel: +31 (0) 576 484
Fax: +31 (0) 576 483
Email: info@rovema.nl

ROVEMA Italia S.p.A.
Via F.lli Grigiani, 21
I-37018 Verona
Tel: +39 (0) 46 91 17 88
Fax: +39 (0) 46 90 62 59
Email: info@rovema.it

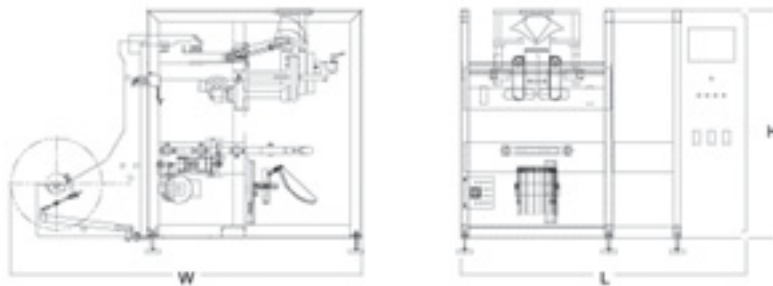
ROVEMA Asia
60, Albert Street #03-01
#Barn Complex
1099 91 Singapore
Tel: +65 (0) 671 28
Fax: +65 (0) 671 28
Email: info@rovema.com.sg

...and Sales and Service centers worldwide

VERTICAL FORM/FILL/SEAL MACHINE MODEL VPI-R

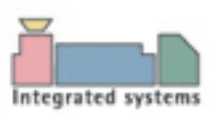
TECHNICAL DATA	VPI-R 260	VPI-R 400
Pouch Height	2 1/8" - 10 1/2" (60 mm - 260 mm)	4" - 15 1/2" (100 mm - 400 mm)
Pouch Width	1 1/8" - 13 1/8" (40 mm - 340 mm)	5" - 21 1/4" (125 mm - 540 mm)
Speed*	Up to 120 cycles per minute	Up to 80 cycles per minute
Weight*	1900 lbs.	2900 lbs.
Bag Volume	3000 cm ³	18000 cm ³
Dimensions* (L x W x H)	86 1/2" x 78 1/2" x 67 1/2" (2200 mm x 2020 mm x 1720 mm)	93 1/2" x 89 1/2" x 94 1/2" (2365 mm x 2270 mm x 2410 mm)
Power Supply	230/400 V/ 3 Phase / 60 Hz	230/400 V/ 3 Phase / 60 Hz
Energy Consumption	5 kVA	7 kVA
Air Requirement	0.04 to 0.14 cfm	0.08 to 0.20 cfm
Max. Film Width / Diameter	21 1/8" / 23 1/2" (550 mm / 600 mm)	33 1/2" / 23 1/2" (850 mm / 600 mm)

*Operating data depends on machine speed, options, product, filling and film characteristics.
Technical data and dimensions subject to change without notice.



VPI-R Vertical Form, Fill and Seal Machine

Intermittent Sealing Jaw Technology

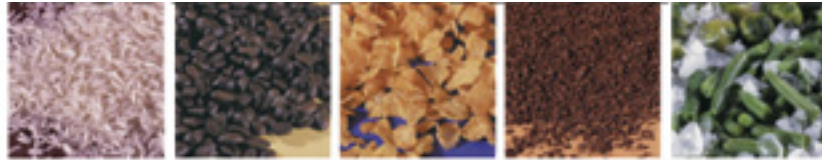


ROVEMA Packaging Machines L.P.
650 Hurricane Shoals Rd, NW
Lawrenceville, GA 30045
Phone: (770) 513-9604
Fax: (770) 513-0814
Email: sales@rovema.com
www.rovema.com



©2004 by Rovema





The Product Line

- Vertical form-fill-seal machines
- Horizontal form-fill-seal machines
- Cartones
- Casepackers
- Display Packers
- Auger Fillers
- Capfeeders
- Transfer System
- Bag-in-Box Lines
- Turnkey Systems

The Focus

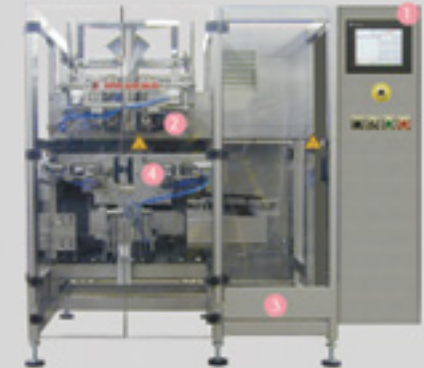
ROVEMA, a global leader in total packaging technology, offers a complete line of high quality machines and integrated systems which simplify the packaging process. From flexible bags and pouches to folding cartons and cases, ROVEMA meets all packaging needs.

With a strong focus on customer service, research and development, and over 40 years of engineering and applications experience, ROVEMA is delivering the quality and technology needed to achieve the highest production efficiencies in the industry. The fully synchronized product lines offer state-of-the-art methods to create and distribute the newest packaging designs of customers all around the world.

VPI-R Vertical Form, Fill and Seal Machine with Turnable Cross Sealing Jaws

The Features

- 1 Allen Bradley Control Logic control system for reliability, expandability, and ease of use.
- 2 Servo-driven film feeding and cross sealing stations for maximum control over the bag forming process.
- 3 Rugged design with very few moving parts results in higher uptime and lower maintenance requirements.
- 4 Quick-change cross sealing jaws for speedy product changeovers and maintenance tasks.



The Product

The VPI-R can be used to economically pack many different product types such as:

- Powders
- Produce
- Cookies and Crackers
- Confectionery Items
- Frozen Foods
- Pet Food
- Liquids
- Bakery Items
- Coffee/Tea
- Beans/Rice/Sugar
- Non-Food Items
- And many more...

The Package

The products can be packaged in many different bag styles and bag sizes, produced by a standard intermittent motion form, fill, and seal machine.

- Pillow Style Bags
- Gusseted Pillow Style Bags
- Flat Bottom Bags
- Flat Bottom Bags with StabliSeal®
- FlexCar®
- 3-Sided Sealed Pouches
- 4-Sided Sealed Pouches
- Gusseted Stand-Up Pouches

All of these packages may feature zipper closures, tear notch, hole punch, or whatever your market demands.

Also, the VPI-R allows processing of a wide variety of different heatsealable and LDPE films ranging from very thin water soluble films to heavy paper structures.

Turnable Sealing Jaw Technology

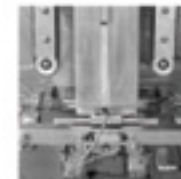
Rowema's Turnable Sealing Jaw Technology allows you to get even more flexibility out of one machine. Create:

- Standard Pillow Bags
- Simple Gusseted Bags
- Flat Bottom Bags
- Pillow Bags
- StabliSeal® Bags

Turn the cross sealing station 90 Degrees and create:

- 3 - Sided Sealed Pouches
- 4 - Sided Sealed Pouches
- Gusseted Stand-Up Pouches

This technology offers the advantages of a vertical form-fill-seal and horizontal form-fill-seal machine at the dimensional footprint and price of a vertical machine.



...and many other custom solutions